$\begin{array}{c} \textbf{Blitzortung.org} \\ \textbf{A low cost Time of Arrival Lightning Location} \\ \textbf{Network}^1 \end{array}$

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1 Introduction

A lightning discharge emits radio frequency energy over a wide range of frequencies. When high currents occur in previously ionized channels during cloud-to-ground flashes, the most powerful emissions occur in the VLF range. VLF (very low frequency) refers to radio frequencies in the range of 3 kHz to 30 kHz. An essential advantage of low frequencies in contrast to higher frequencies is the property that these signals are propagated over thousands of kilometers by reflections from the ionosphere and the ground. In general, a lightning discharge generates several short duration pulses running between a storm cloud and the ground, or between or within storm clouds. The current flow generates an electric field parallel to the current flow, and a corresponding magnetic field perpendicular to the electric field.

The lightning location network Blitzortung.org consists of several VLF lightning receiver sites and one central processing server. The receiver sites transmit their data in short time intervals over the Internet to our server. Every data sentence contains the precise time of arrival of the received lightning strike impulse ("sferic") and the geographic position of the receiver site. With this information from all receiver sites the exact positions of the discharges are computed. The sferic positions are made available in raw format to all users that transmit their data to our server. The users can use the raw data for all non-commercial purposes. The lightning activity of the last two hours is displayed at http://www.Blitzortung.org on several public maps recomputed every minute.

Blitzortung.org is a community of receiver site operators who transmit their data to a central server, programmers who develop and/or implement algorithms for the location or visualization of sferic positions, and people who assist anyway to keep the system running.

¹This document is still under development. If you have any comments to improve it, or if you find typos, please write a note to the author. It is not allowed to publish this document or excerpts of it on other websites than those of Blitzortung.org.

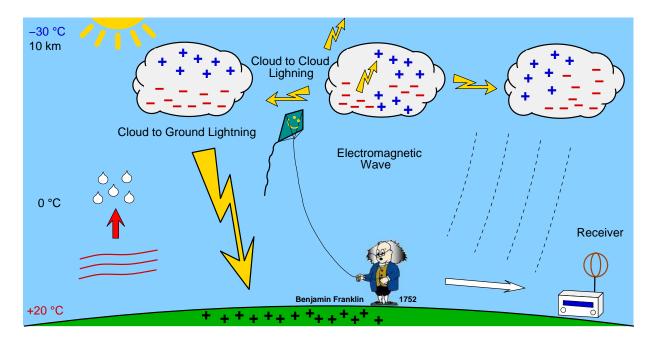


Figure 1: How lightning discharges arise.

There is no restriction on membership. There is no fee and no contract. All people who keep the network in operation are volunteers. If a receiver site stops pooling its data, the server stops providing the access to the archive of sferic positions for the corresponding user.

The aim of the project is to accomplish a low budget lightning location network based on a high number of receiver sites spaced close to each other, typically separated by 50 km - 250 km. The hardware you need to participate to the network consists of an orthogonal crossed VLF loop antenna, a VLF pre-amplifier, our evaluation board, a GPS receiver providing an 1PPS (one-pulse-per-second) signal, and a personal computer permanently connected to the Internet.

Note that every receiver site only records the arrival times of lightning discharges. It is not possible to compute positions or at least directions with the data from one station. We need the data of several stations (at least four stations) to compute strike positions. There is currently no software that enables you to set up a connection with other sites like the LR software of Frank Kooimann for the direction finding system. The computation of strike positions is currently only done by the central server. However, you are invited to contribute to the project by writing such software.

A commercial use of data from Blitzortung.org is strongly prohibited even by the users that send data to our server.

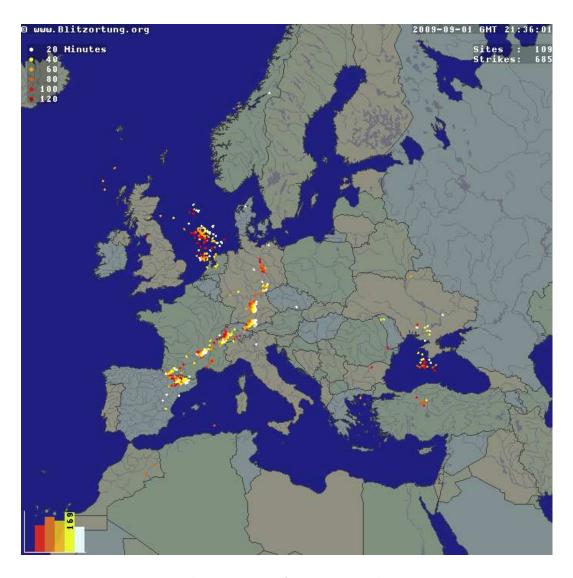


Figure 2: Lightning map of Europe at Blitzortung.org.

2 VLF antennas

2.1 The lightning signals

Waves with a frequency between 3 kHz and 30 kHz have a length between 100 km and 10 km. An applicable antenna for these frequencies is a **small loop antenna** of size less than 1/10000 of the wavelength in circumference. Small loops are also called magnetic loops, because they are more sensitive to the magnetic component of the electromagnetic wave, and less sensitive to near field electric noises when properly shielded. If the loop is small with respect to the wavelength, the current around the antenna is nearly completely in phase. Therefore, waves approaching in the plane of the loop will cancel, and waves in the axis perpendicular to the plane of the loop will be strongest. This property will change if the loop becomes larger.



Figure 3: Two orthogonal crossed VLF loop antennas, 8 turns, diagonal size 1 m connected to pre-amplifier PCB 3 Ver. 2.

The electric field of the radio waves emitted by cloud-to-ground lightning discharges is mainly oriented vertically, and thus the magnetic field is oriented horizontally. To cover all directions (all-around 360 degree) it is advisable to use more than one loop. A suitable solution can be obtained by two orthogonal crossed loops as they are used for a direction finding system.

The electromagnetic signals of lightning discharges are not waves of a fixed frequency. The signals have more or less the form of an impulse and thus emits waves over a wide range of frequencies. Every of these impulses is unique and looks different. To measure

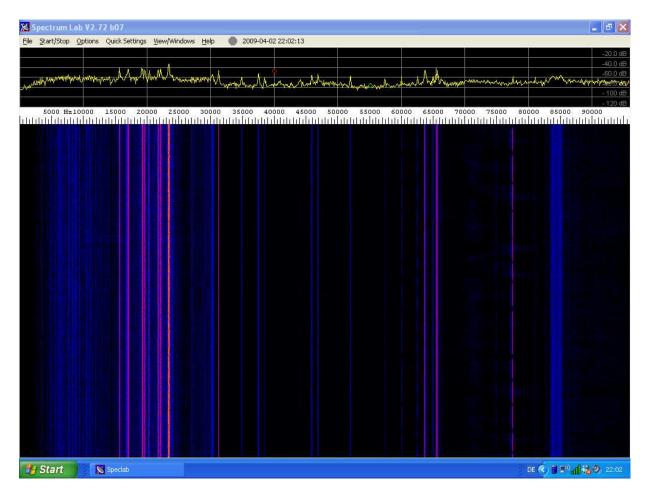
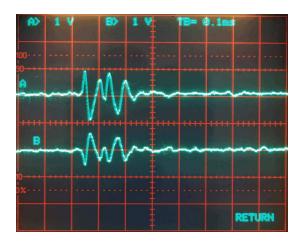


Figure 4: A spectrogram of the signal received by a 35 cm ferrite rod antenna. The signal was recorded by a Creative Professional E-MU 0202 sound card with a sampling frequency of 192 kHz. The spectrogram is made by Spectrum Lab.

the time of arrival of a lightning discharge, we need a wide-band receiving system, and not a tuned system. The antenna should be large to get a high voltage caused by the change of the electromagnetic field. If the loop consists of more than one winding, the wire placed side by side forms a capacitance. Thus, every loop with more than one winding is already an oscillating system. However, the unavoidable own resonance frequency of a loop should be as high as possible such that we can easily suppress these frequencies by a low-pass filter. Please avoid any additional tuning capacitor. The left picture of Figure 5 shows a signal received by two equal sized un-tuned loops antennas. These loops have no additional tuning capacitor. The own resonance frequency of the antenna is approximately 1000 kHz. The used pre-amplifier reduces frequencies of 1000 kHz by -72 dB. In the right picture of Figure 5 Loop B is connected to a parallel tuning capacitor of $1 \mu F$. Now, the tuned frequency if the antenna is approximately 10 kHz. Since lightning impulses often contain a lot of energy at 10 kHz, the tuned loop antenna only outputs unusable uniform waves of 10 kHz. This shows that it is very important to use a pure loop without any

parallel capacitor.



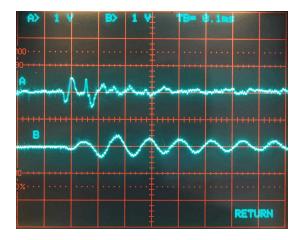


Figure 5: To the left, a signal received by two loop antennas without tuning capacitors. To the right, antenna B is tuned to approximately 10 kHz. This signal can not be used for time measurement.

2.2 Home made loop antennas

It is easy to set up a loop antenna for VLF frequencies by yourself. A useful construction manual can be found, for example, at http://members.inode.at/576265. This document is written by Gerald Ihninger for the lightning radar project www.lightningradar.net.









Figure 6: Assembling details of the loop antenna.

For a square loop antenna with a diagonal distance of 1 m and 8 turns of wire you need

- approximately 4 m of 20 × 20 mm wooden coving,
- 2×25 m cable with a single conductor of area 1.5 mm² (this corresponds to a diameter of 1.38 mm),
- 8 screw hooks,
- 3 screws/washer/wingnuts, and

• some cable ties.

The assembling takes about two hours. The price for the material is approximately 40 Euro in a German home improvement store.

2.3 Ferrite rod antennas

The size of the antenna can extremely be reduced by using ferrite rods, but a ferrite rod antenna needs a higher number of turns to get the same voltage compared with the larger loop antenna. That is, a corresponding ferrite rod antenna has a lower resonance frequency than the larger loop antenna. This is one reason why the loop antennas are more adequate than small ferrite rod antennas. The resonance frequency of the ferrite rod antenna for wide-band VLF reception should not fall below 100 kHz. Suitable ferrite rod antennas can be obtained from http://www.sfericsempfang.de.



Figure 7: Two 12cm ferrite rod antennas mounted on a PVC board connected to preamplifier PCB 5 Ver. 1.

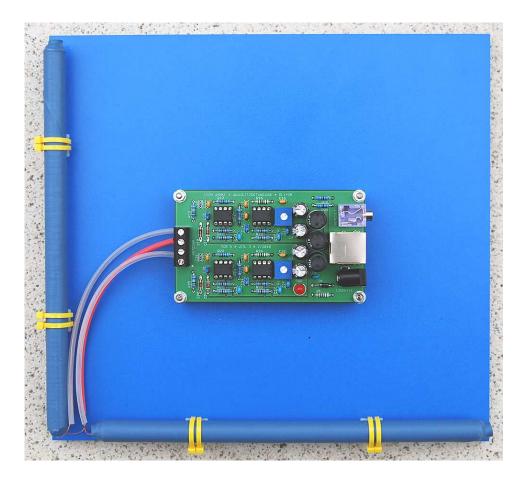


Figure 8: Two $20\mathrm{cm}$ ferrite rod antennas mounted on a PVC board connected to preamplifier PCB 5 Ver. 3.



Figure 9: A 35 cm ferrite rod antenna in my hands.

It is not necessary to align the two antennas to north/south and west/east. The antennas only have to be placed horizontally, because the magnetic field of radio waves emitted by cloud-to-ground lightning discharges is mainly oriented horizontally. If you are using ferrite rod antennas, you have to strip the insulation of the copper enameled wires, before the blank copper wires can be soldered to the pre-amplifier board. The wires definitively have to be soldered to the board. It is not possible to tighten such thin wires sufficiently good with the screws of the terminal block. If you are using the ferrite rod antennas of http://www.sfericsempfang.de, then one of the two copper enameled wire ends has a knot. Connect these wires with the hot inputs of your pre-amplifier. If you are using PCB 5.1, PCB 5.2, or PCB 5.3 the knots should be connected to pin 1 and 4. If you are using PCB 5.4 or PCB 5.5 the knots should be connected to pin 1 and 3.

2.4 Electrical antennas

It is also possible to use an **electrical antenna**, i.e., an antenna sensitive to the electric component of the electromagnetic wave. As already mentioned above, the electric field of the radio waves emitted by cloud-to-ground lightning discharges is mainly oriented vertically. That is, in the simplest case, the electrical antenna is a vertical wire directly connected to one channel of the pre-amplifier. Note that it is important that the wire is directly connected to the input of the pre-amplifier. If you use our pre-amplifier PCB 5 Version 5, connect it to the hot input at capacitors C7-A or C7-B, i.e., to the eye number





Figure 10: A quite location far away from electrical magnetic VLF noises.

1 or 3 of the terminal block, and connect the other two inputs to ground. Do not use coaxial connection cables. This could generate a phase shift which leads to an inaccurate time measurement. Figure 11 shows an example of a simple electrical antenna consisting of 1 meter cable. The amplification of the second channel should be switched off.







Figure 11: A wire of 1 meter length used as an electrical antenna connected to pre-amplifier PCB 5 Ver. 1..

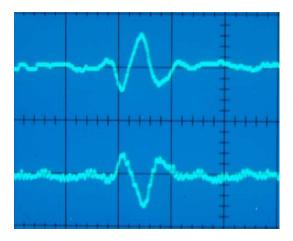


Figure 12: A signal of a lightning discharge received by an electrical antenna (above) and by a loop antenna (below).

The advantages of an electrical antenna are the following. 1.) Since it receives signals from all horizontal directions, we need only one antenna instead of two antennas. 2.) The received signals are very clean and free of any resonances frequencies. Figure 12 shows a signal of a lightning discharge received by an electrical antenna (above) and received by a ferrite rod antenna (below). 3.) It is possible to determine the polarity of the lightning discharge, if the lightning discharge was not to far away. 4.) It is easy to construct for a very low price. However, an electrical antenna has also some disadvantages. 1.) It is very sensitive to field electric noises. 2.) It has to be placed outside or at least on an attic, and thus, conditions for lightning protection have to be respected.

When using an electrical antenna, the **ground** of the pre-amplifier and thus also the ground of the evaluation board should be connected to a large expanse of metal such as a safety hand rail around a roof. Note that the ground of the boards should never be connected to the ground wire of the electrical supply system. Usually some grounding is already given if the serial 9-ways Sub-D plug is connected to the PC. A grounding is not necessary for ferrite rod antennas.

3 VLF pre-amplifier

A VLF pre-amplifier can easily be realized by standard operational amplifiers (op-amps). The output of an op-amp is controlled either by negative feedback, which largely determines the magnitude of its output voltage gain, or by positive feedback, which facilitates regenerative gain and oscillation. Operational amplifiers have in general a high input impedance and a low output impedance.

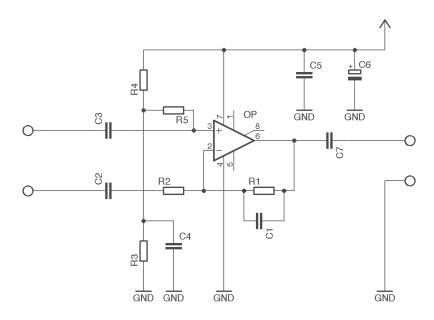


Figure 13: An amplifier stage in single-supply operation with non-inverting attenuation.

The VLF pre-amplifier we need should use a first-order active low-pass filter with a cutoff frequency of approximately 15 kHz to 70 kHz determined by

$$f = \frac{1}{2 \cdot \pi \cdot R_1 \cdot C_1},$$

see for example Figure 13. The low-pass filter reduces the signal amplitude by half (about -6 dB) every time the frequency doubles. The filter is mainly used to reduce the signals nearby the resonance frequency of the loop antenna. In general, every loop antenna with more than one turn has a resonance frequency depending on the capacity between the loop wires. It is also not desirable to use filter very high order, because filter of oversized order can generate a to high phase shift which could lead to an inaccurate time measurement. If you are using larger loop antennas or electrical antennas, you can choose higher cutoff frequencies than 15 kHz. The gain of the amplifier is determined by the voltage divider R_1/R_2 and can be computed by $1 + \frac{R_1}{R_2}$. Table 1 shows some of the possible R_1/C_1 pairs with a cutoff frequency of approximately 15 kHz/33 kHz/72 kHz and the corresponding gains with $R_2 = 2.2$ k for one stage.

| R_1 | C_1 | Cutoff frequency | Gain with $R_2 = 1$ k |
|-------|---------|---------------------|-----------------------|
| 22 k | 470 pF | $15.4~\mathrm{kHz}$ | 11 |
| 47 k | 220 pF | $15.4~\mathrm{kHz}$ | 22 |
| 100 k | 100 pF | $15.9~\mathrm{kHz}$ | 46 |
| 22 k | 220 pF | $32.9~\mathrm{kHz}$ | 11 |
| 47 k | 100 pF | $33.8~\mathrm{kHz}$ | 22 |
| 100 k | 47 pF | $33.8~\mathrm{kHz}$ | 46 |
| 22 k | 100 pF | $72.3~\mathrm{kHz}$ | 11 |
| 47 k | 47 pF | $72.1~\mathrm{kHz}$ | 22 |
| 100 k | 22 pF | $72.3~\mathrm{kHz}$ | 46 |

Table 1: R_1/C_1 pairs for the low-pass filter with a cutoff frequency of approximately 15 kHz/33 kHz/72 kHz.



Figure 14: The assembled pre-amplifier PCB 5 Version 5.

The printed circuit board PCB 5 realizes a two channel two stage VLF pre-amplifier. For the sake of simplicity, the amplifier operates in single-supply mode with non-inverting attenuation, see Figure 14. The gain of each stage is approximately 22 (47 k/2.2 k). The pre-amplifier circuit will be adjusted from time to time to improve its quality for our special application and to reduce the price. If you want to use your own pre-amplifier, please send us a circuit diagram. It is very important that you do not include delaying

part like induction in the signal ways. The latest version of our pre-amplifier is 5.4. The part list is shown in Table 2, the PCB layout is shown in Figure 15, and the complete circuit diagram is shown in Figure 16.

| Operational amplifier | IC1, IC2, IC3, IC4 | NE5534 or OP26 |
|--------------------------|--------------------------------------|-----------------------------------|
| LED, standard | PWR | LED 5mm (red) |
| rectifier diode | D1 | 1N4001 |
| Resistor, metal film | R4-A, R10-A, R4-B, R10-B | 330 K |
| resistor, metar min | 10-11, 10-11, 10-15, 100-15 | |
| | D2 A D2 A D6 A D0 A D0 A | |
| | R2-A, R3-A, R6-A, R8-A, R9-A, | 47 K |
| | R2-B, R3-B, R6-B, R8-B, R9-B | |
| | R1, R13-A, R13-B | 1 K |
| | | |
| | R5-A, R5-B, R11-A, R11-B | 2.2 K |
| | | |
| Trimmer | R12-A, R12-B | 50 K |
| Capacitor, electrolytic, | C2, C3, C4, C5 | $470 \ \mu F/330 \ \mu F$ |
| Capacitor, ceramic | C1, C8-A, C9-A, C11-A, C13-A, C16-A, | 100 nF |
| | C8-B, C9-B, C11-B, C13-B, C16-B | (104) |
| | C14-A, C14-B | 22 nF |
| | | (223) |
| | C6-A, C7-A, C12-A, | 10 nF |
| | C6-B, C7-B, C12-B | (103) |
| | C10-A, C15-A, C10-B, C15-B | 220 pF |
| | | (221) |
| Inductor, ferrite | L1, L2, L3 | $470~\mu {\rm H}/330~\mu {\rm H}$ |

Table 2: The list of electronic parts for the VLF pre-amplifier Version 5.5.

The DC jack can be used for power supply with positive polarization at the center. The power of the pre-amplifier can also be supplied by the evaluation board and vice versa. The voltage should not fall under 6 Volt and should not exceed 15 Volt. The series resistance R1 to the power control LED should be adjusted to the supplied voltage. For 12 Volt and a standard LED a series resistor between 330 and 1 K is adequate. You can also use a switching power supply, if you place it far away from the antennas.

The 3.5 mm jack socket can be used to connect a stereo headphone. This provides an easy and affective way to detect interfering devices and thus to find the best place for an undisturbed operation. Note that the headphone has to be unplugged during normal operation.

The output voltage of the pre-amplifier should be between -2.5 Volt and +2.5 Volt. These are the reference voltages of the analog digital converter on the subsequent evaluation

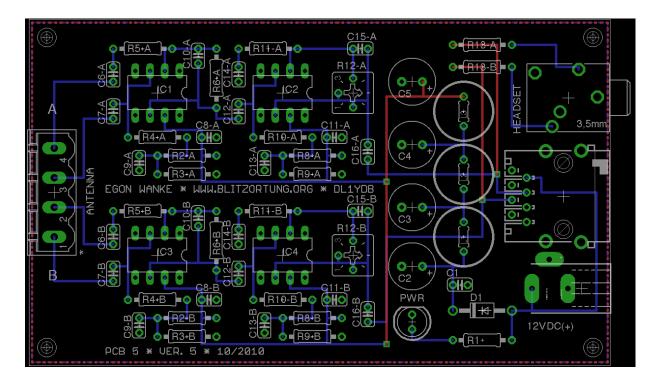


Figure 15: The layout of the VLF pre-amplifier PCB 5 Version 5.

board. In most cases, the board is used under the following circumstance: 12 V power supply, two square loop antennas (diagonal size 1 m) with 8 turns (wire 1.5 mm²) connected to the input, or two 20cm ferrite rod antennas. In these cases, you can turn both trimmers fully up. This yields the maximal amplification. If you have to much interferences, you should reduce the amplification by the 50k trimmers. You will reduce the amplification to the half by adjusting the trimmers to 25K, and to a fourth by adjusting them to 12.5K.

If the resonance frequency of your home made loop antenna is accidentally tuned at a long wave radio station you can use a small tuning parallel capacitor of 1nF. Do not use larger tuning capacitors with your loop antenna. Never use a tuning capacitor with a ferrite rod antenna or with an electrical antenna. The possibly existing resonance frequency of your loop antenna should not fall below 1kHz.

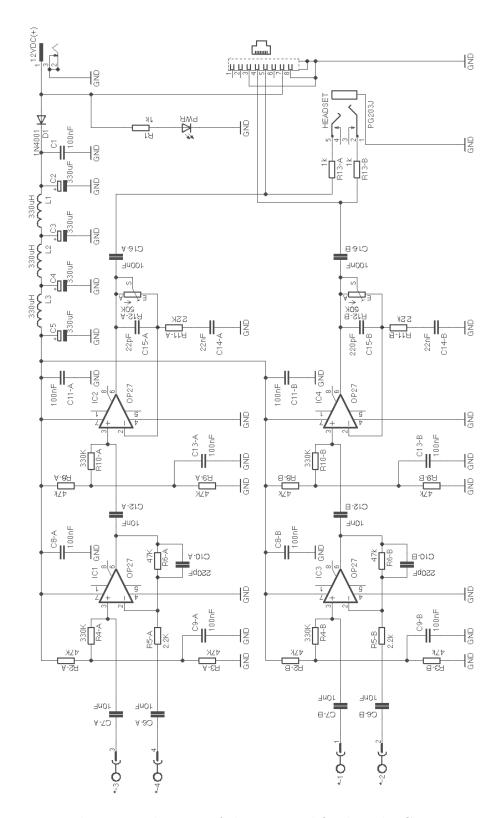


Figure 16: The circuit diagram of the pre-amplifier board PCB 5 Version 5.

4 The evaluation board

4.1 The architecture

The heart of the evaluation board is the Atmel 8-bit AVR micro controller ATmega644 running with a clock frequency of 20 MHz. The board also contains two separate 10-bit analog-to-digital converters AD7813 that operate in high speed mode, i.e., not powered down between conversions. In this mode of operation the converters are capable to provide a throughput of 400 ksps. Unfortunately, the ATmega644 is not able to process the data as fast as provided. Therefor, we use only 8-bit conversions with a throughput of 320 ksps.

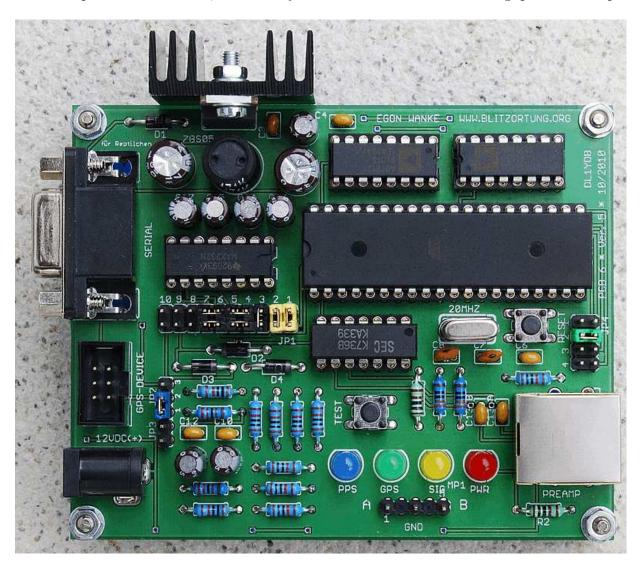


Figure 17: The assembled evaluation board PCB 6 Version 5.

The other integrated circuits of the board are a quad comparator LM339 to activate the analog-to-digital conversion, if the input signal exceed a threshold of ± 0.45 Volt, and a

dual driver/receiver MAX232 that converts the TTL input level into RS-232 output level and vice versa, if necessary.

An internal timer of the controller is initialized to run with clock frequency divided by 8 and will be triggered by the rising edge of the 1PPS signal from the GPS receiver. The counter difference between two 1PPS signals is approximately 2500000, thus one counter unit corresponds to 400 ns. If the signal from the receiver reaches the thresholds of ± 0.45 Volt, the controller captures the counter and starts the analog-to-digital conversion. After that the controller takes 64 bytes of every AD converter. This corresponds to a sampling duration of $200\mu s$. Additionally, the controller permanently reads the GPRMC and GPGGA data sentences of the GPS receiver and stores the time, the geographic position, the altitude, and the number of used satellites.

| Resistor, metal film | R1, R3, R4, R6, R8, R9, | 10 K |
|-----------------------------|-----------------------------|-----------------------------------|
| | R10, R11, R12, R13 | |
| | R5, R7 | 2.2 K |
| | | |
| | R2, R14 | 1 K |
| | | |
| | R15, R16 | 330 Ohm |
| | | |
| Capacitor, electrolytic | C1, C2 | $470 \ \mu F / 330 \ \mu F$ |
| radial, pitch 2.5 mm | C5 | $100 \ \mu F$ |
| | C9, C11, C14, C15, C16, C17 | $4.7~\mu\mathrm{F}$ |
| Capacitor, ceramic | C3, C4, C6, C10 | 100 nF |
| pitch 2.5 mm | C12, C13-A, C13-B | (104) |
| | C7, C8 | 15 pF |
| Inductor, ferrite | L1 | $470~\mu {\rm H}/330~\mu {\rm H}$ |
| rectifier diode | D1, D2, D3 | 1N4001 |
| LED, standard | PWR LED | LED 5 mm (red) |
| | SIG LED | LED 5 mm (yellow) |
| | GPS LED | LED 5 mm (green) |
| | PPS LED | LED 5 mm (blue) |
| Quartz crystal | Q1 | 20 MHz |
| Voltage regulator | IC1 | 78S05 |
| Comparator | IC2 | LM339 |
| Driver/receiver | IC3 | MAX232 |
| Analog-to-digital converter | IC4, IC5 | AD7813 |
| Micro controller | IC6 | ATmega644 20PU |

Table 3: The part list for the evaluation board PCB 6 Version 5.

4.2 Power supply

The pre-amplifier and the evaluation board can be connected by a 1-to-1 cat cable via the RJ45 jacks. We prefer a shielded Cat 6 cable. This connection also allows you to use the same power supply for both boards.

The DC jack can be used for separate power supply with positive polarization at the center. The voltage should not fall under 6 Volt and should not exceed 15 Volt.

4.3 The LEDs

If power supply is connected to the board, the (red) PWR LED will glow and the other three LEDs will blink four times. This just indicates that the controller is running. The (yellow) SIG LED will flash every time the controller outputs a data sentence containing strike signal information. The (blue) 1PPS LED will blink every time the GPS provides a 1PPS signal. This should be every second. The (green) GPS LED starts blinking if the controller recognizes a GPRMC data sentence from the GPS. If the (green) GPS LED is off, then in most cases the Baud rate of the GPS differs from the Baud rate of the controller. To find the right Baud rate, change the setting of jumper JP4 and push the reset switch. If the GPS device is on track, that is, if the GPRMC data sentence contains status "A" and not status "V", the green GPS LED will glow permanently. This is usually already the case when the GPS device receives at least one satellite. If the green GPS LED remains blinking, you should move the GPS to a more adequate place on a window or on a place in view of the sky. The LED series resistances R2, R14, R15, and R16 need to be adjusted to the supplied voltages. For standard LEDs, the series resistor R2 (12 Volt) should be chosen between 1 k and 2.2 k, the series resistors R14, R15, and R15 (5 V) should be chosen between 330 Ohm and 1 k. If the board is powered on, the three LEDs SIG, GPS and 1PPS are blinking some times. We prefer 1 k for R2 and R14, and 330 Ohm for R15 and R16.

4.4 The measuring point



Figure 18: The Measuring Point MP 1.

The measuring point MP1 at PCB 6 Version 5 provides at Pin 1 and Pin 5 the two signals from the pre-amplifier. Pin 3 of MP1 is connected to the ground of the board.

4.5 The jumper settings

The jumpers at PCB 6 Version 5 have the following meanings.

1. Jumper JP1 performs different tasks.

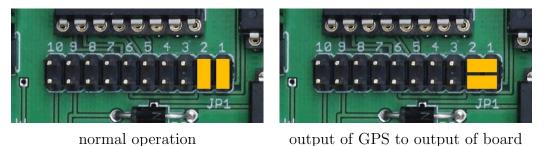


Figure 19: Jumper JP1.

The first two columns of JP1 from the right numbered 1 and 2 are used to bypass the serial connection to/from the controller. The setting shown in Figure 19 to the left connects the output of the GPS device with the input of the controller and the output of the controller with the output of the board. This is the normal operation. The setting to the right separates the controller from the serial stream. It connects the output of the GPS device with the output of the board. This setting allows you to monitor the output of the GPS device at the serial interface of the board.

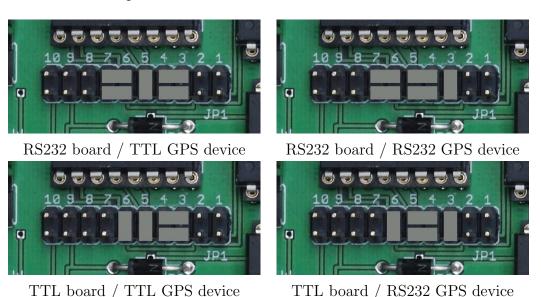


Figure 20: Jumper JP1.

Columns 3 to 7 of JP1 from the right are used to switch between TTL and RS232 level on the serial interface of the board and the GPS device. The settings shown in Figure 20 in the upper (lower) row is for setting RS232 level (TTL level, respectively)

at the serial interface of the board, the setting in the left (right) column is for setting RS232 level (TTL level, respectively) at the serial interface of the GPS device. If, for example, you set the board connection to RS232 level (the usual connection at a 9-Ways Sub-D connector) and you are using an EM-406A GPS module with TTL level, then you should use the upper left setting.

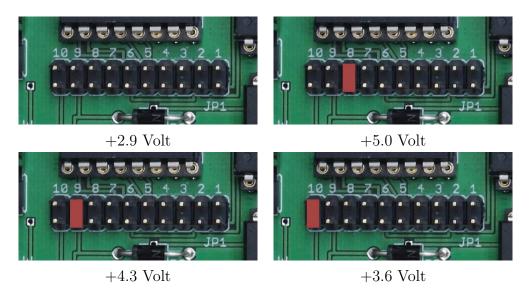


Figure 21: Jumper JP1.

The last three columns of JP1 numbered 7 to 10 are used to select the positive voltage at pin 1 of the GPS connector, if Jumper JP3 is set to pass this voltage to Pin 1. The voltage can be set to +5 Volt or approximately +4,3 Volt, +3,6 Volt or +2.9 Volt caused by a voltage drop of approximately 0.7 Volt by every of the three diodes.

- 2. Jumper JP2 allows to connect Pin 1 of the GPS connector with GND or +5/+4.3/+3.6/+2.9 Volt depending on the setting of Jumper JP1, see Figure 22 to the left. JP3 allows to connect +12 Volt to Pin 9 of the serial 9-ways Sub-D connector, see Figure 22 to the right.
- 3. Jumper JP4 allows to change the Baud rate of the board between 4800 Baud and 19200 Baud (38400 Baud with Firmware Ver. 25), see Figure 24 and 23.

4.6 The GPS connector

The 6 way straight header wire-to-board connector is used for the GPS connection, see also Section 5 how to connect common GPS receivers to the board. The pin assignment is shown in Table 4. The power supply for the GPS receiver can be connected to Pin 6 if it works with the same voltage as the evaluation board. It can be connected to Pin 1 if it needs only 3 Volt or 5 Volt. Note that the voltage regulator 78S05 could extremely heat up, if the current of the GPS receiver exceeds 100 mA.

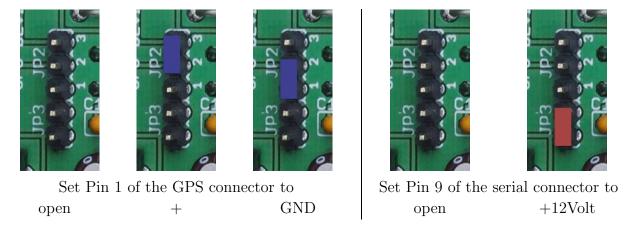


Figure 22: Jumper JP2 and Jumper JP3 settings for Pin 1 of the GPS connector and Pin 9 of the serial connector.

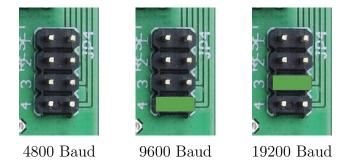


Figure 23: Jumper JP4 settings for the Baud rate for Firmware Ver. 24.

The 9-way Sub-D plug is the connector for the serial RS232 interface, 4800 Baud or 19200 Baud, 1 stop bit, no parity. The input to the board is passed to the GPS receiver. The output of the board provides data formatted NMEA 0183, Version 2.0. There are two types of sentences starting with BLSEC and BLSEQ, see Table 5 and 6. A BLSEC sentence is output every second, a BLSEQ sentence is output every time one of the inputs exceeds the threshold voltages of the comparators.

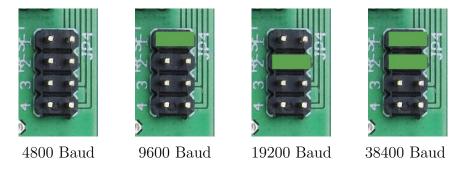


Figure 24: Jumper JP4 settings for the Baud rate for Firmware Ver. 25.

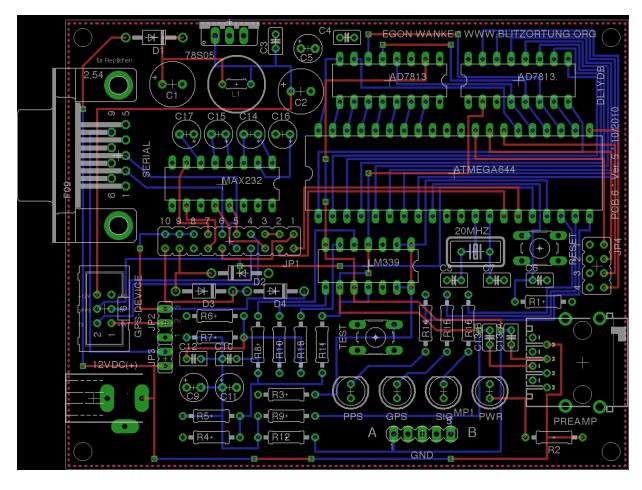


Figure 25: The layout of the evaluation board PCB 6 Version 5.

| Header pin | Description |
|------------|---|
| 1 | +5/+4.3/+3.6/+2.9 Volt, Ground, or open |
| 2 | serial output serial input 1PPS input |
| 3 | serial input |
| 4 | 1PPS input |
| 5 | GND |
| 6 | V+ before voltage regulator (+12 Volt) |

Table 4: Pin assignment of the connector for the GPS receiver.

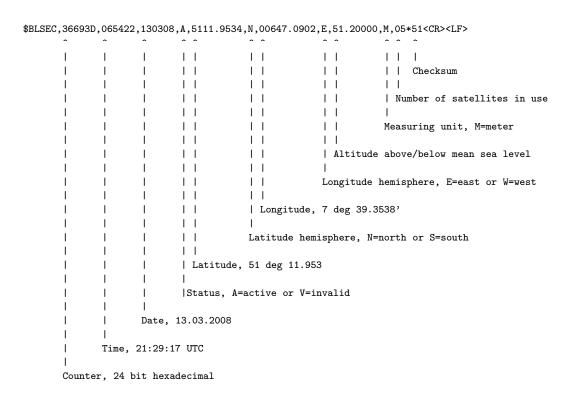


Table 5: Format of the BLSEC sentence. The information of the Time/Date field refers to the point in time of the preceding 1PPS signal, i.e., the time is 1 second slow.

Table 6: Format of the BLSEQ sentence. This sentence transmits 64 bytes of each analog digital converter. This corresponds to a time span of 200 μs . The time between conversions is 3.125 μs .

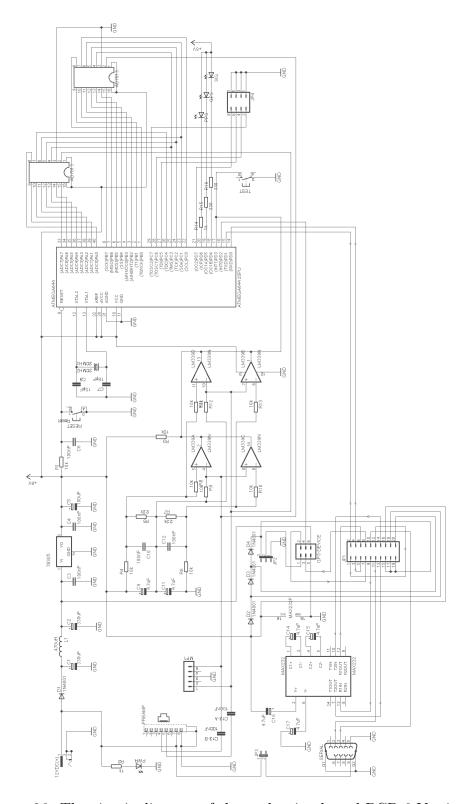


Figure 26: The circuit diagram of the evaluation board PCB 6 Version 5.

5 GPS receiver

The GPS device has to provide a one-pulse-per-second (1PPS) output with an accuracy of at least $\pm 1\mu$ s, and a serial interface using either RS232 or TTL level. The communication between the GPS device and the evaluation board is done with 4800, 9200, 19200, or 38499 Baud, 1 stop bit, and no parity. The evaluation board reads the GPRMC and GPGGA sentences from the GPS output. These sentences refer to the immediately preceding 1PPS output and look like follows.

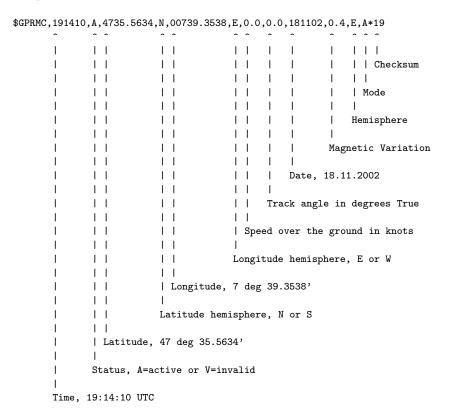


Table 7: The GPRMC data sentence.

During the last decade, there were several low cost stand-alone GPS devices available providing a 1PPS output, but unfortunately most of them are no longer offered by the manufacturers. The GPS devices today are mainly integrated as auxiliary modules in navigation systems, cellular phones, and other devices. However, some of the good old GPS mouses can sometimes be bought low priced at online auctions.

The GPS devices we have used so far are the Garmin 35-HVS, the Garmin 16-HVS, the Garmin 35-LVS, the AQTIME VP-200T, the Fortuna U2, and the EM-406A module. We next explain how to connect these GPS receivers to the evaluation board.

The Garmin 35-HVS and Garmin 16-HVS are designed to withstand rugged operating conditions and are completely water resistant. They operate from a 6 Volt to 40 Volt

```
$GPGGA,191410,4735.5634,N,00739.3538,E,1,08,0.9,545.4,M,46.9,M,0,0*47
                         1.1
                                                                 I + I + I
              1
              1
                         \perp
                                                                 | | | Checksum
              1
                         \perp
                                                                 I I I
                         1 1
                                                                 | | DGPS station ID number
                         1 1
                                                                 1 1
                         1 1
                                                                 | time in seconds since
                                                                 | last DGPS update
                         1 1
                         1 1
                         1 1
                                                                 Meters
                         1 1
                                                          | Height of geoid (mean sea
                         1 1
                                                          | level) above WGS84 ellipsoid
                         1 1
                         1 1
                         1 1
                                                          Meters
                         1 1
                         1 1
                                                   Altitude, above mean sea level
                         1 1
                                              Horizontal dilution
                         1 1
                         I I
                                       | | Number of satellites
                         1 1
                                       I I
                         1 1
                                       | Quality
                         1 1
                                       Longitude hemisphere, E or W
                         | Longitude, 7 deg 39.3538'
                         Latitude hemisphere, N or S
              Latitude, 47 deg 35.5634'
       Time, 19:14:10 UTC
```

Table 8: The GPGGA data sentence.

unregulated supply. These GPS devices can easily be supplied by the 12 Volt power of the evaluation board. They include a receiver and antenna in the same housing with one cable for the power supply and communications. The GPS antenna must have a clear view of the sky. Generally these GPS antennas will not work indoors. They come with 5 meters of cable ending either stripped and pre-tinned assembled for a flexible connection or with an RJ45 connector attached to the cable end. The wires we need for the connection to the evaluation board have the following colors and have to be connected to the following pins of the straight header at the evaluation board.

The remote power on/off switch (the yellow wire) will be set to ground by Jumper J3. The 1PPS is not output by default. This feature has first to be set up by an initialization. Our tracker program initializes the GPS device by sending the following strings.

This initialization turns off the data sentences GPGSA, GPGSV, GPVTG, GPRMM, GPRMT, GPRME, and PGRMB, turns on the GPRMC and GPGGA sentences for an output by every second, set the Baud rate to 19200 Baud, and activates the 1PPS output with a duration of 100 ms. The Baud rate and 1PPS mode changes take effect on the next





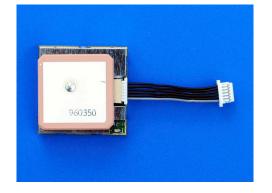


Garmin 16 HVS

AQTIME VP-200T

Fortuna U2





Garmin 35 HVS/LVS

EM-406A

Figure 27: Some GPS devices providing a 1PPS output.

\$PGRMO,GPGGA,1*20
\$PGRMO,GPGSA,0*35
\$PGRMO,GPGSV,0*22
\$PGRMO,GPRMC,1*3D
\$PGRMO,GPVTG,0*25
\$PGRMO,PGRMM,0*32
\$PGRMO,PGRMT,0*2B
\$PGRMO,PGRME,0*3A
\$PGRMO,PGRME,0*3A
\$PGRMO,PGRMB,0*3D
\$PGRMCE*0E
\$PGRMCE,51.5,,,,,5,,2,4,*67

Table 9: Initialization strings for Garmin GPS devices.

power on cycle. By default, the Baud rate is set to 4800 Baud.

The Garmin 35-LVS differs from the Garmin 35-HVS only in the voltage of the

| Color | Description | Header |
|----------------------|---------------------|--------|
| yellow | power on/off switch | 1 |
| white | serial input RS232 | 2 |
| blue | serial output RS232 | 3 |
| grey | 1PPS output | 4 |
| black | power ground | 5 |
| red | +12 Volt | 6 |
| | | ı |







Figure 28: A Garmin 16/35 HVS connected to the evaluation board using 12 Volt power supply. Jumper JP2 is used to set the power on/off switch to ground.

power supply. The LVS version is designed to operated from a voltage of 3.6 Volt to 6 Volt. Its current consumption is approximately 150 mA. Here we recommend to use a separate voltage regulator, or a separate power supply. Both can easily be connected to the board if the red wire of the GPS is connected to Pin 1 of the straight header. Then at Pin 1 (ground) and Pin 2 (+V) of Jumper J2 a power supply for the GPS device can be connected. If you are using a sufficient large cooling device, you can also connect Pin 2 to the 5 Volt power of the evaluation board provided after the voltage regulator, see Figure 21 and Figure 22.

Note that both Garmin 35 GPS devices sometimes produce some low acoustic noises which seems to be not worryingly.

The **AQTIME VP-200T** is a timing GPS receiver and antenna in a compact weather-proof enclosure for time-measuring application. It outputs a 1PPS pulse with $\pm 100ns$ tolerance. It has also a flexible power supply of 8 Volt to 40 Volt. The power consumption is typically 1.1 W. The device can also easily be supplied by the 12 Volt power supply of the evaluation board. It comes with 5 meters of cable ending with a 9-ways Sub-D plug for the serial interface, a DC plug for power supply, and a phono plug for the 1PPS signal. The wires we need for the connection to the evaluation board have the following colors (if the plugs are cut off) and can be connected to the following pins of the straight header.

The AQTIME VP-200T provides the 1PPS signal with a duration of 100 ms by default. The initialization by the tracker program switches off the data sentences GPGLL, GPGSA, GPGSV, GPDTM, and PGZDA. The data sentences GPRMC and GPGGA are switched

| Color | Description | Header |
|-------|---------------------|--------|
| red | +5 Volt | 1 |
| white | serial input RS232 | 2 |
| blue | serial output RS232 | 3 |
| grey | 1PPS output | 4 |
| black | power ground | 5 |
| | | 6 |
| | ' | ı |





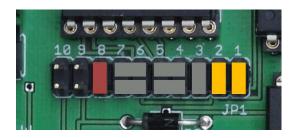


Figure 29: A Garmin 35-LVS connected to the evaluation board using 5 Volt power supply.

| Color | Description | Header |
|----------------------|---------------------|--------|
| green | serial input RS232 | 2 |
| white | serial output RS232 | 3 |
| blue | 1PPS output | 4 |
| black | power ground | 5 |
| red | +12 Volt | 6 |
| | | |







Figure 30: A AQTIME VP-200T connected to the evaluation board using 12 Volt power supply.

on for an output of every second. Unfortunately, the AQTIME VP-200T only supports a data transfer rate of 4800 Baud.

The Fortuna~U2-PS/2 is a small GPS mouse using a SiRF-II chip-set. The body is not completely water resistant, and thus not adequate for outdoor mounting. It comes with

Table 10: Initialization strings for San Jose Navigation GPS devices.

2 meters of cable ending in a female 6-ways Mini-DIN plug. Although the GPS module provides the 1PPS output with a duration of 100 ms, the signal is not connected to the cable. This can be changed by a simple modification. Note that there are several versions of the Fortuna U2. Some of them provide an USB interface (Fortuna U2-USB). These receivers can not be used in connection with the evaluation board. Newer versions use a SiRF-III chip-set. We do not know whether the SiRF-III module also provide the 1PPS output. If somebody has find out this, please give us some feed back such that we can include this information here.

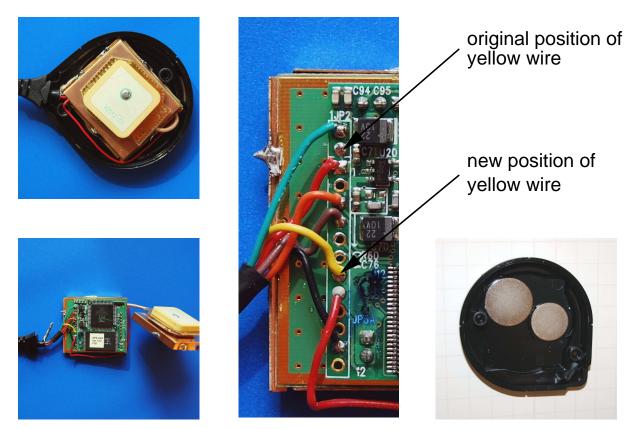


Figure 31: The modification of the Fortuna U2.

To modify the Fortuna U2 we have to open die housing by taking out the two screws on the backside. Then we can remove the cap and will find a soldered copper box, see Figure 31 to the left. The cap contains two slices that makes the base of the device magnetic, see Figure 31 to the right. These two slices usually fall down when opening the housing. If we open the copper box we will find the GPS module. We have to move the yellow wire from Pin 2 to Pin 9, see Figure 31 in the middle. After that we can solder up the copper box. An easy way to mount the cap with the two magnetic slices is the following. Attach the cap on a metal board by the magnetic slices from inside. Then insert the module and push the housing to the cap. After the modification the 6-way female Mini-DIN plug has the following pin assignment. Note that the information about the pin assignment at the folder enclosed to the original package of the Fortuna U2 is definitely wrong!

| Color | Description | Mini-DIN | Header | |
|----------------------|---------------------|----------|--------|----|
| orange | serial input RS232 | 4 | 2 | |
| brown | serial output RS232 | 2 | 3 | |
| yellow | 1PPS output | 1 | 4 | 1 |
| black | ground | 3 | 5 | ((|
| red | +5 Volt | 6 | 1 | \ |
| | | • | 1 | |



Figure 32: The the female Mini-DIN connector from the front.





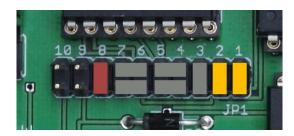


Figure 33: The Fortuna U2 connected to the evaluation board using 5 Volt power supply.

The initialization by the tracker program switches off the data sentences GPGLL, GPGSA, GPGSV, GPMSS, GPDTM, and PGZDA. The data sentence GPRMC and GPGGA will be switched on for an output by every second. The communication speed of the serial interface is 4800 Baud by default, but the initialization switches the communication speed to 19200 Baud.

The power supply is 5 Volt, the current consumption is approximately 90 mA. If the temperature of the voltage regulator exceeds 40 degree, it should be mounted on a larger cooling device. The GPS device can alternatively be supplied by a separate voltage regulator or power supply, respectively, similar to the Garmin 35 LVS.

For connecting the GPS device with the evaluation board, you can either cut of the Mini-DIN connector from the cable and connect the wires directly to the jack, or, if you do not like this destructive solution, you can use an extension cable. Unfortunately, many of these GPS mouses are some years old such that the internal backup battery is empty. In these cases, the initialization, the selection of the data sentences and the Baud rate of

```
$PSRF103,00,00,01,01*25

$PSRF103,01,00,00,01*25

$PSRF103,02,00,00,01*26

$PSRF103,03,00,00,01*27

$PSRF103,04,00,01,01*21

$PSRF103,05,00,00,01*21

$PSRF103,06,00,00,01*22

$PSRF103,08,00,00,01*2C

$PSRF100,1,19200,8,1,0*38
```

Table 11: Initialization strings for SiRF GPS devices.

19200, falls down to the default Baud rate of of 4800 Baud, whenever the power supply will be interrupted.

The **EM-406A** is a GPS module using a SiRF-III chip-set. The sensitivity of this device is extremely high, sensivity -159dBm. It can also be used at a window side. Since the module has no housing, it should be protected elsewise. Figure 34 show two example for an integration of the module into housings of other GPS devices.





Figure 34: An EM-406A module embedded into the housing of a Fortuna U2, to the left, and embedded into a housing of a Navilock NL-303P, to the right.

Following the manufacturers' specifications, it operates with a voltage of 4.5 Volt to 6.5 Volt and consumes approximately 44 mA, but the module also works fine with 3.6 Volt. The module provides a very short 1PPS output with a duration of 5 μs . The initialization is the same as for the Fortuna U2 using the SiRF-II chip-set. A backup battery keeps all the settings during a power down. The module also contains a LED indicator for GPS fix or not fix. The default Baud rate is 4800 Baud. There is one main difference between the EM-406A and all other GPS devices discussed in this section. The serial connection uses TTL signal level (0V/2.85V) and not RS-232 signal level (+3V/-3V). In this case, we have

to change the jumper setting for the TTL/RS232 jumper as shown in Figure 35.

The EM-406A module comes with a 6-pin interface cable that can be used to connect a longer connection cable. For our embedding of the EM-406A to the housing of a Navilock NL-303P, the black wire connected to Pin 1 at the module connector was changed to Pin 6. The ground signal is then still available via pin 5 of the module connector.





Figure 35: EM-406A connected to the evaluation board using 5 Volt power supply.

| GPS | Description | Header of PCB 6.x | | |
|-----|-------------------|-------------------|--------|--------|
| 1 | ground | 5 | 123456 | |
| 2 | +5 Volt | 1 | 125450 | |
| 3 | serial input TTL | 3 | | 654321 |
| 4 | serial output TTL | 2 | | |
| 5 | ground | | top | front |
| 6 | 1PPS | 4 | | |

Figure 36: Pin assignment of the EM-406A module.

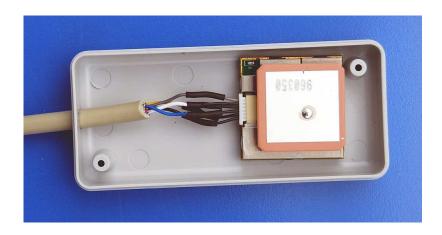


Figure 37: An EM-406A module embeddet into a plastic housing.

There are several further GPS devices that can be connected to the board. For example,

the Garmin 17-HVS can be handled in the same way as the Garmin 16-HVS. The RoyalTek RGM-2000 can be modified similar like the Fortuna U2.

6 Data upload

The data from the evaluation board will be uploaded to our computing server by a *tracker program*. There are two versions of tracker programs, one for computers running Linux operating system and one for computers running Windows operating system. The official tracker program for Linux is written by Egon Wanke. The official tracker program for Windows is written by Edmund Korffmann. You can download these tracker programs from your login page.

To upload data with the Windows tracker program you have to insert your username and password in the "Password" menu. The "Interval" menu allows you to set the time span the tracker will try to establish a connection to our server. It should be set to 20 seconds. Activating the "Auto" flag will cause the tracker to start up automatically after the PC will restart. If the "Minimize" flag is set the tracker window will disappear from the desktop. The "Log" flag activates log file output, and the "Adj. System Time" option allows to synchronize the local clock by the GPS time.

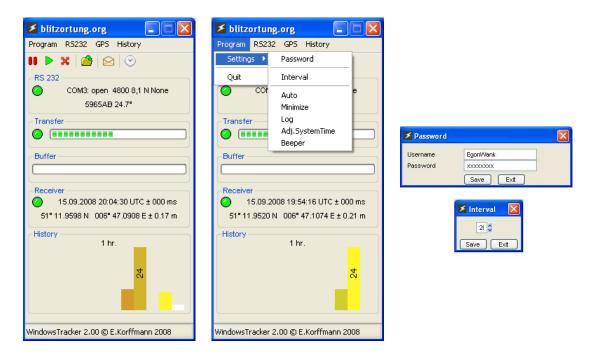


Figure 38: Some screen dumps of the tracker program for Windows.

The serial interface of the evaluation board works by default with 4800 Baud, 1 stop bit, no parity. The GPS menu can be used to initialize the GPS device. If you need an additional initialization strings for your special GPS device, please contact us. The "History" menu allows to change the scaling for the strike number visualization. Here the complete time span and the number of bars can be specified. The hight of a bar corresponds to the number of strikes in the corresponding time interval.

The Linux tracker can also be compiled on OpenWrt, see http://openwrt.org. OpenWrt

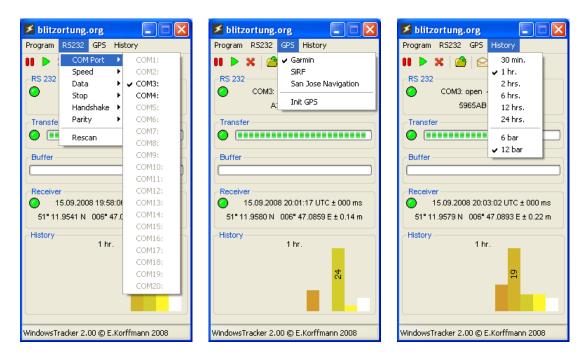


Figure 39: Some screen dumps of the tracker program for Windows.

a Linux distribution for embedded devices. A list of supported devices can be found here http://wiki.openwrt.org/toh/start. You just have to take into account that the device has a serial interface. We have tested the low cost wireless router Linksys WRT55GL. The router can act as a client or bridge in a local network connected to the Internet.

After you have installed the Firmware OpenWRT Kamikaze 8.09.2 you should first setup your router to get a connection to the Internet.

(The description will be continued soon.)



Figure 40: A modified Linksys WRT55GL router.

7 Location accuracy

The TOA (time of arrival) lightning location technique is based on hyperbolic curve calculations. The emitted radio signal of a lightning discharge is traveling with the speed of the light. This is approximately 300000 kilometers per second. Each received signal is time-stamped at the receiver. The difference of two time stamps and the two positions of the both receivers define a hyperbolic curve for the location of the lightning discharge. The point of intersection of three or more such hyperbolic curves defines the unique location of the source of the radio signal, see Figure 41. The computed position is then be assumed to be the location of the lightning. At least 4 sites are needed to define always a unique intersection of the hyperbolic curves. With more than four receiving sites reporting the same signal there is some redundant information available to improve the accuracy and to verify the performance.

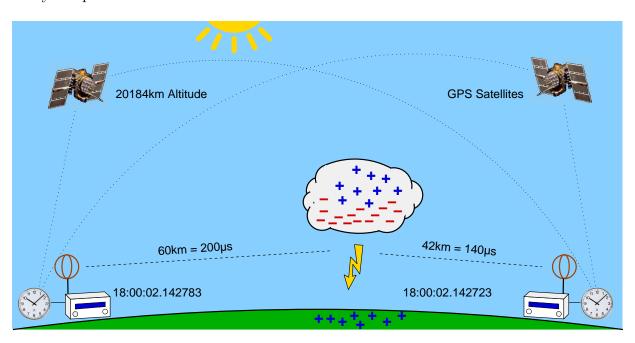


Figure 41: The receiver to the left receives the signal $60\mu s$ later than the receiver to the right, because the lightning discharge is 18 km more far away from the receiver to the left than from the receiver to the right.

A time difference of, for example, ± 100 microseconds corresponds to a distance difference of ± 30 kilometers. That is, if site A receives the same signal 100 microseconds earlier than site B, the corresponding hyperbolic curve is defined by the set of all points that are 30 kilometers near to site A than to site B. Assume the time stamps have an accuracy of $\pm 1\mu s$ and there are four sites arranged such that their positions define a square. If the signal source is exactly in the middle of the square, then the deviation of the computed position to the real source of the signal is greater than $\pm 300m \cdot \sqrt{2} = 424m$. It can be much greater if the source of the signal is outside the square.

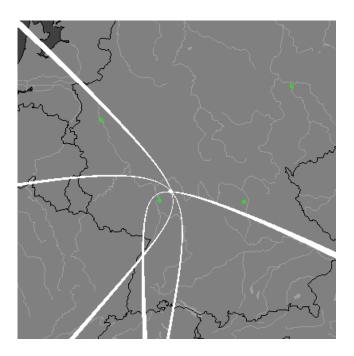


Figure 42: Three hyperbolic curves defined by the three time differences of four sites. The intersection uniquely defines the location of the source of the radio signal.

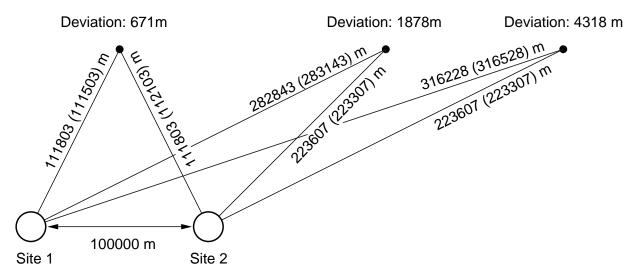


Figure 43: The deviations for an accuracy of $\pm 1\mu S$, which corresponds to a distance difference of 300m.

The main problem of the TOA lightning location is to assign a received signal a unique characteristic time stamp. This is not easy, because the outline of the signal changes when it travels over long distances. However, if the time stamps are not consistently assigned, the hyperbolic curves does not intersect in a common intersection point. The computations at our server are carried out in two steps. In the first step a starting point is computed using the method from [KS01]. After that a numerical method is used to minimize the sum

of the squared distances to the hyperbolic curves. All computations are based on spherical coordinates.

Figure 42 shows a comparison of lightning positions computed by blitzortung.org (yellow symbols) and Euclid.org (red Symbols).

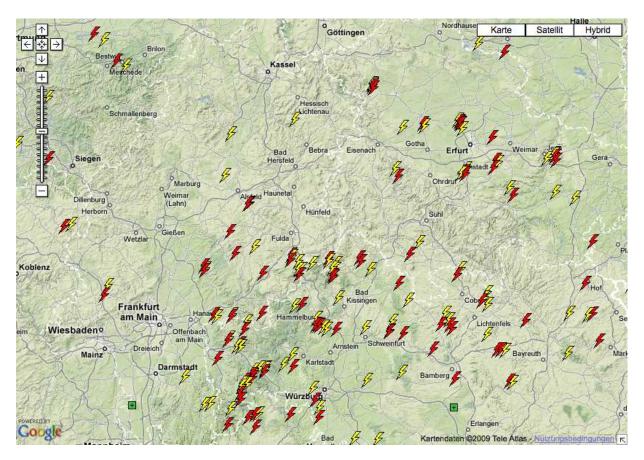


Figure 44: A comparison of lightning positions computed by blitzortung.org (yellow symbols) and Euclid.org (red Symbols).

References

- [KS01] W.J. Koshak and R.J. Solakiewicz. TOA Lightning Location Retrieval on Spherical and Oblate Spheroidal Earth Geometries. *Journal of Atmospheric and Oceanic Technology*, 18(2):187-199, 2001.
- [BSL09] H.D. Betz, U. Schumann, and P. Laroche (Eds.) Lightning: Principles, Instruments and Applications. *Springer Verlag*, 2009.

8 Prices and how to get the material

We only offer the PCBs and the programmed micro controller. We do not offer completely assembled kits. You have to gather all the necessary material by yourself, but we will try to help you to find a vendor where you can buy all the parts. In exceptional cases, we deliver complete kits (not assembled) if the parts are difficult to get in certain countries. In this case, we sell everything at cost prices without profit-making intentions, and we only sell parts to persons who promise to take part to the network. You will receive bank account information on request.

To get an overview of the costs for assembling such a system, we state here some prices. These are approximate prices of traders in Germany. Clearly, the prices will differ from country to country, but a rough orientation seems to be always interesting for an estimation of the total costs. In the listed example the price for both complete kits in Germany at the time this document is written is

$$29,05 \text{ Euro} + 50.70 \text{ Euro} = 79,75 \text{ Euro}.$$

Our prices for shipping from Germany are

```
6,90 Euro with DHL within Germany,
16,05 Euro with Deutsche Post to European countries, and
26,05 Euro with Deutsche Post to all over the world.
```

You additionally need a GPS device providing a 1PPS output, and a VLF antenna. Suitable ferrite rod antennas can be obtained from www.sfericsempfang.de, order number SKS 200 BL (approx. 22 Euro each).

| Part | approximate Price |
|--|----------------------------------|
| Semiconductors | |
| $4 \times \text{NE}5534$ | $4 \times 0, 40 \in$ |
| 1×1 N4001, rectifier diode | 1 × 0, 05 € |
| 1× LED, 5mm, red | 1 × 0, 10 € |
| \sum | 1,75 € |
| | , |
| Capacities | |
| $4 \times 470 \mu$ F, 16V, electrolytic 8x11mm, pitch 3.5mm | $4 \times 0, 10 \in$ |
| 11×100 nF, ceramic, multi-layer, pitch 2.5mm | 11 × 0, 10 € |
| 2×22 nF, ceramic, multi-layer, pitch 2.5mm | $2 \times 0, 10 \in$ |
| 6×10 nF, ceramic, multi-layer, pitch 2.5mm | $6 \times 0, 10 \in$ |
| $4 \times 220 \mathrm{pF}$, ceramic, multi-layer, pitch 2.5mm | $4 \times 0, 10 \in$ |
| Σ | 2,70 € |
| | |
| Inductors | 2 4 0 50 0 |
| $3 \times 470 \mu \text{F}$, ferrite, pitch 5mm | $3 \times 0, 50 \in$ $1, 50 \in$ |
| Σ | 1,50 € |
| Resistors | |
| 4×330 k, metal film | $4 \times 0, 10 \in$ |
| 2×50 k, trimmer, type Y | $2 \times 0, 45 \in$ |
| 10×47 k, metal film | 10 × 0, 10 € |
| 4×2.2 k, metal film | 4 × 0, 10 € |
| 3×1 k, metal film | 3 × 0, 10 € |
| \sum | 3,00 € |
| 2 | 3,00 € |
| Further material | |
| 1× PCB 5, Version 5 | 1 × 10,00 € |
| 1× RJ45 jack, 8 ways, shielded | 1 × 0, 60 € |
| $1 \times$ DC jack, PCB, 2.1 mm | $1 \times 0, 15 \in$ |
| 1× Jack socket, PCB, 3,5mm | $1 \times 0, 15 \in$ |
| 1× Terminal block, PCB, 4 way, pitch 5mm | $1 \times 0, 40 \in$ |
| 4× IC socket, 8 ways | $4 \times 0, 20 \in$ |
| 1× Power Supply, 12V, stabilized | 1 × 6, 00 € |
| 1× Stereo Headphone, 3,5mm | 1 × 2, 00 € |
| \sum | 20, 10 € |
| _ | , |
| | 20.57.2 |
| Σ | 29,05 € |
| | |

Table 12: Approximated prices of the parts for the pre-amplifier including the power supply.

| Part | approximate Price |
|--|----------------------------|
| Semiconductors | |
| $1 \times ATMega644P-20PU$ | $1 \times 6, 50 \in$ |
| 2× AD7813 | $2 \times 8,85 \in$ |
| 1× LM339 | $1 \times 0, 15 \in$ |
| $1 \times MAX232$ | 1 × 0, 45 € |
| $1 \times 78S05$ | 1 × 0, 40 € |
| $4 \times 1N4001$, rectifier diode | 4 × 0, 05 € |
| 1× LED, 5mm, red | 1 × 0, 10 € |
| 1× LED, 5mm, yellow | 1 × 0, 10 € |
| 1× LED, 5mm, green | 1 × 0, 10 € |
| 1× LED, 5mm, blue | 1 × 0, 30 € |
| \sum_{i} | 26,00 € |
| | _0,00 |
| Capacities | |
| $2 \times 470 \mu$ F, 16V, electrolytic 8x11mm, pitch 3.5mm | $2 \times 0, 10 \in$ |
| $1 \times 100 \mu$ F, 16V, electrolytic 5x11mm, pitch 2.5mm | 1 × 0, 10 € |
| $6 \times 4.7 \mu F$, 100V, electrolytic 5x11mm, pitch 2.5mm | 6 × 0, 10 € |
| 7×100 nF, ceramic, multi-layer, pitch 2.5mm | $7 \times 0, 10 \in$ |
| 2×15 pF, ceramic, multi-layer, pitch 2.5mm | 2 × 0, 10 € |
| \sum | 1,80 € |
| | |
| Inductors | |
| $1 \times 470 \mu$ F, ferrite, pitch 5mm | 1 × 0, 50 € |
| Σ | 0,50 € |
| Resistors | |
| 10×10 k, metal film | 10 × 0, 10 € |
| 2×2.2 k, metal film | 2 × 0, 10 € |
| 2×2 , metal film | 2 × 0, 10 € 2 × 0, 10 € |
| 2×330 , metal film | 2 × 0, 10 € 2 × 0, 10 € |
| \sum | 1,60 € |
| | 1,00 € |
| Further material | |
| 1× PCB 6, Version 5 | 1 × 10,00 € |
| $1 \times \text{Crystal}, 20 \text{MHz}$ | $1 \times 0, 20 \in$ |
| $1 \times RJ45$ jack, 8 ways, shielded | $1 \times 0,60 \in$ |
| $1 \times$ DC jack, PCB, 2.1 mm | $1 \times 0, 15 \in$ |
| 1× Straight Header Connector jack, 6 ways | 1 × 0, 10 € |
| 3× Header Connector plug, 6 ways | $3 \times 0, 25 \in$ |
| 1× Pin header, 40 pins | $1 \times 0, 25 \in$ |
| 10× Jumper | 10 × 0, 10 € |
| 2× Mini switch | $2 \times 0, 15 \in$ |
| 1× Sub-D plug, PCB, 9-ways | 1 × 0, 30 € |
| 1× Cooling device, TO220 | 1 × 0,50 € |
| 1× IC socket, 40 ways | 1 × 0,50 € |
| 3× IC socket, 16 ways | 3 × 0, 30 € |
| 1× IC socket, 14 ways | 1 × 0, 25 € |
| 1× 1C socket, 14 ways 1× Connection cable, Sub-D, 9-ways | 1 × 0, 25 € 1 × 2, 00 € |
| 1× Connection cable, Sub-D, 9-ways 1× Network cable, RJ45/RJ45, 5m, CAT5 | 1 × 2,00 € 1 × 3,00 € |
| , , , , , | 20,80 € |
| \sum | 20,00 € |
| | |
| Σ | 50,70 € |
| | |

Table 13: Approximated prices of the parts for the evaluation board.